

2 PIECES FORGED CARBON STEEL BALL VALVE CLASS 1500

2 pieces ball valve 1500lbs forged carbon steel with full bore for Chemical and Pharmaceutical industries, petrochemical industries, hydraulic installation, heating and compressed air.

For fluids at high pressure and high temperature.

PTFE filled with 25% Carbon packing and body gasket and PEEK seat or DELRIN®.

Compatible with explosive atmosphere, ATEX Zone 1&21 and Zone 2&22 thanks to the double antistatic device.

Handling possible with locking device, stainless steel handle or oval hand wheel.

Design fire safe BS 6755-2.



NACE
MR01-75

Certificate
3.1



Size : DN1/4" to DN2"

Connection : Threaded female BSP or NPT, SW

Min Temperature : -20°C

Max Temperature : +250°C (+80°C with DELRIN® seat)

Max Pressure : 255 Bars (Class 1500)

Specifications : Anti blow-out stem

ATEX

Antistatic device

Full bore

PEEK seat or DELRIN®

Materials : Forged Carbon Steel ASTM A105N or A350 LF2

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SPECIFICATIONS :

- Full bore
- Anti blow-out stem
- Class 1500
- Atex
- Antistatic device
- Design fire safe BS 6755-2
- 2 pieces type
- Galvanized carbon steel with anti corrosion 8μ thickness
- NACE MR01-75
- Roughness Ra 0.4 for the ball, Ra 1.6 for the ends

USE :

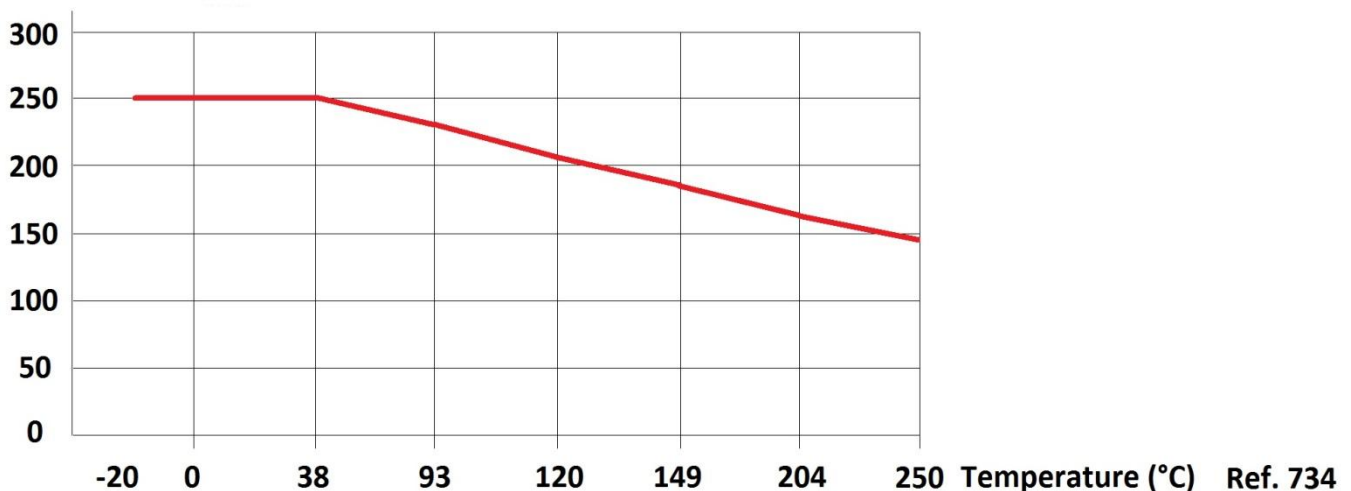
- Chemical and pharmaceutical industries, petrochemical industries, hydraulic installation, compressed air
- Do not use with water under 80°C and PEEK seat
- Min and max Temperature Ts :
 - - 20°C to + 80°C with DELRIN® seat
 - - 20°C to + 250°C with PEEK seat
- Max Pressure Ps : 255 bars
- Steam : 30 bars maximum only with PEEK seat

PRESSURE / TEMPERATURE RELATION WITH PEEK SEAT :

Pressure (Bar)	255	255	229	204	183	165	145
Temperature (°C)	-20	38	93	120	149	204	250

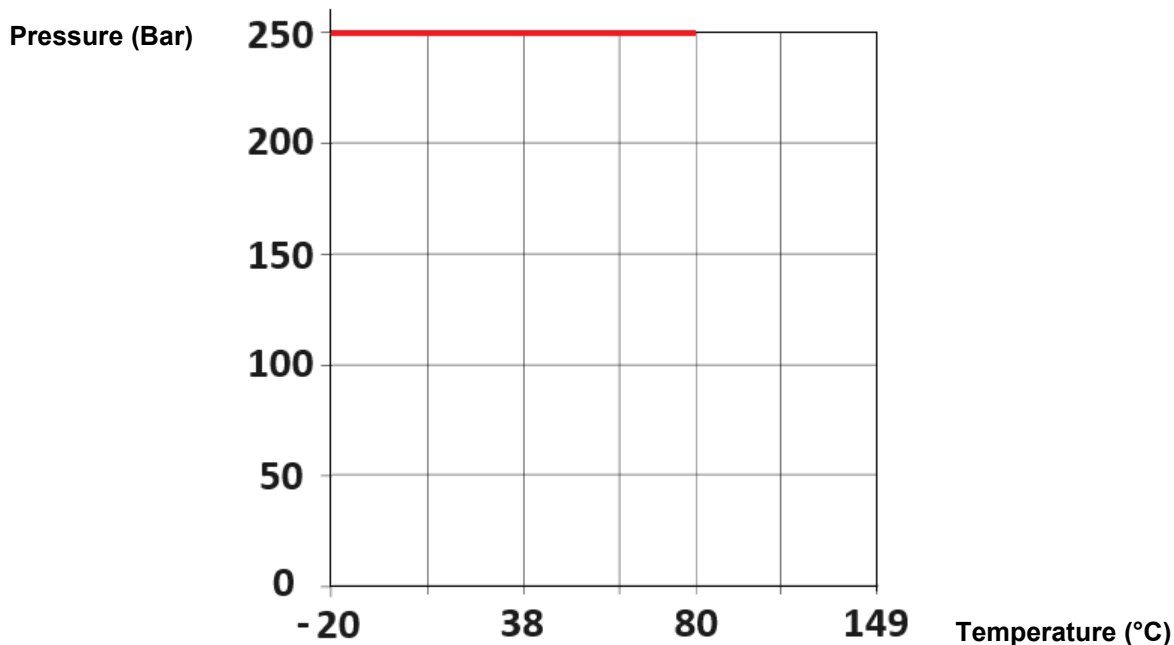
PRESSURE / TEMPERATURE GRAPH (STEAM EXCLUDED) WITH PEEK SEAT :

Pressure (Bar)



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PRESSURE / TEMPERATURE GRAPH WITH POM SEAT :



TORQUES VALUES (in Nm without safety coefficient) :

DN (mm)	8	10	15	20	25	32	40	50
NPS (")	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Torque (Nm)	15	15	15	15	31	81	97	129

RANGE :



- Ball valve Class 1500 forged carbon steel body A105N or A350 LF2 and PEEK seat **Ref. 734** DN1/4" to DN2"
- Ball valve Class 1500 forged carbon steel body A105N or A350 LF2 and DELRIN® seat **Ref. 734D** DN1/4" to DN2"



- Stainless steel AISI 304 Handle with red cover

DN (mm)	8-10	15	20-25	32-40	50
NPS (")	1/4" - 3/8"	1/2"	3/4" - 1"	1 1/4" - 1 1/2"	2"
Ref.	9830320	9830316	9830317	9830318	9830321

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ACCESSORIES :



- Locking device (with padlock)

DN (mm)	8-10	15	20-25	32-40	50
NPS (")	1/4"- 3/8"	1/2"	3/4" - 1"	1"1/4 - 1"1/2	2"
Ref.	9830301	9830313	9830314	9830315	9830496



- Galvanized steel handwheel

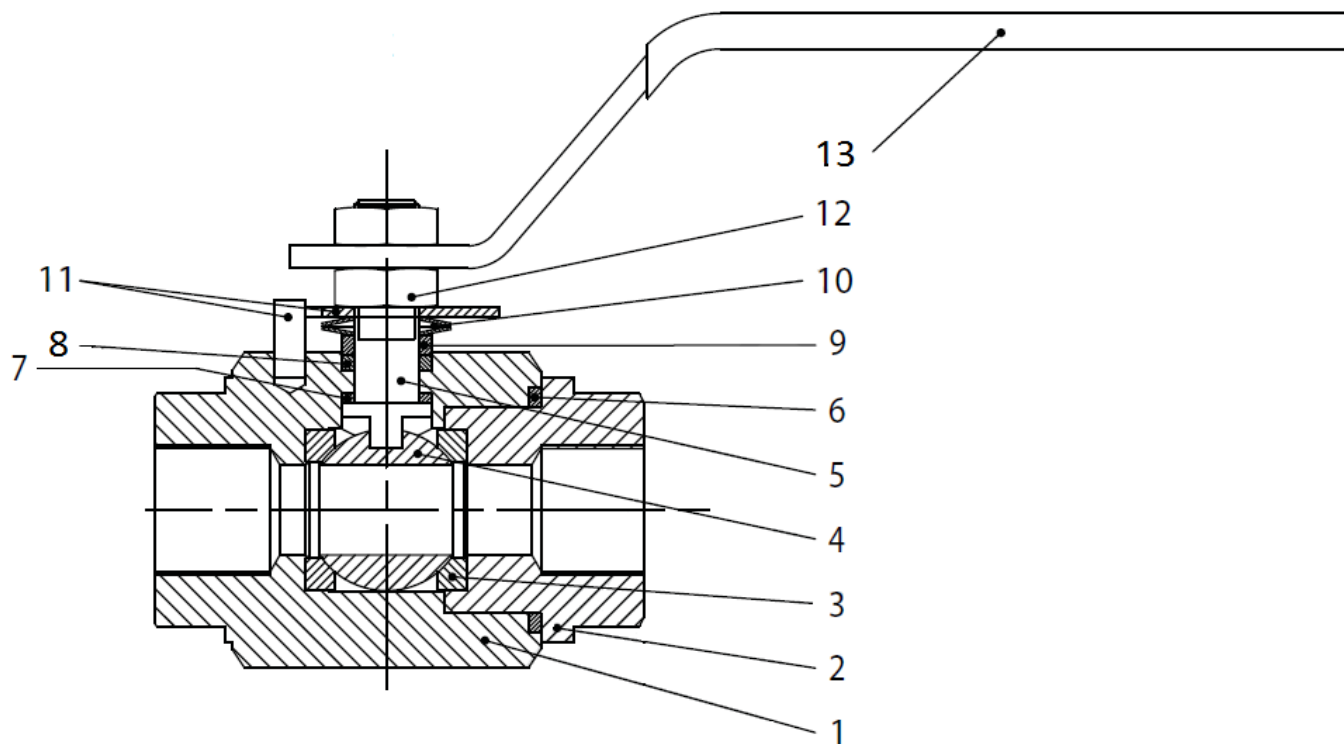
DN (mm)	8-10	15	20-25	32-40	50
NPS (")	1/4"- 3/8"	1/2"	3/4" - 1"	1"1/4 - 1"1/2	2"
Ref.	9830571	9830572	9830573	9830574	

CONNECTION :

- Female / female threaded cylindrical BSP **Ref. 734 or 734D**
- Female / female threaded NPT **Ref. 7341**
- Socket Welding ends **On Request**

2 PIECES FORGED CARBON STEEL BALL VALVE CLASS 1500

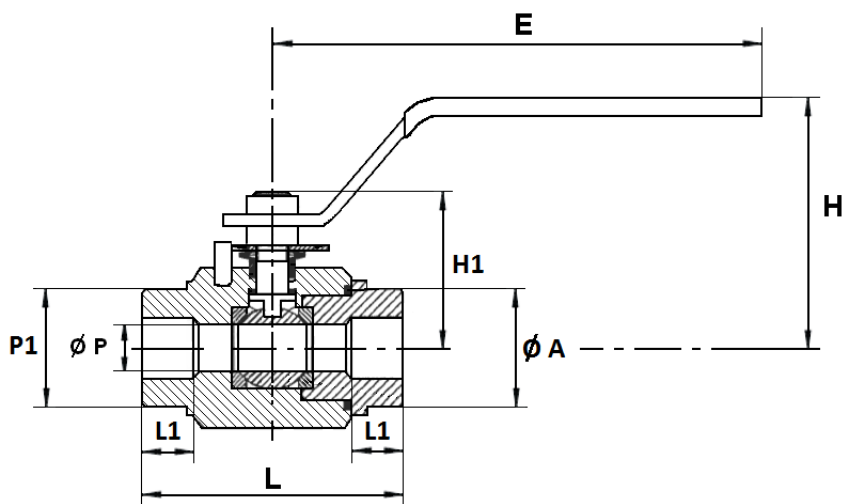
MATERIALS :



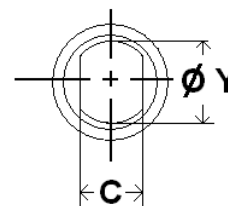
Item	Designation	Materials Ref.734		Materials Ref.734D
1	Body	ASTM A105N or A350 LF2		
2	Ends			
3	Seat	PEEK		DELRIN® (POM)
4	Ball	ASTM A479 316/316L		
5	Stem			
6	Body gasket	PTFE filled with 25% carbon		
7	Thrust washer			
8	Packing			
9	Packing gland	ASTM A105N		
10	Disc springs	Galvanized steel		
11	Stop			
12	Nut			
13	Handle			

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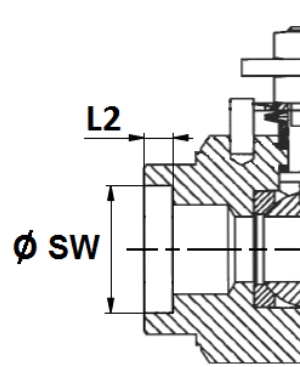
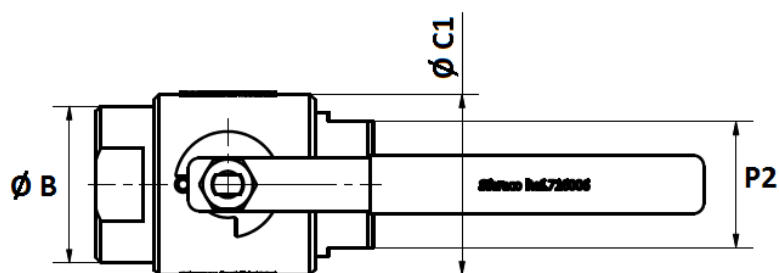
SIZE (in mm) :



Stem size :



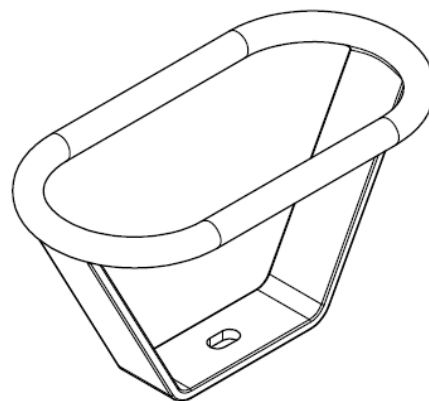
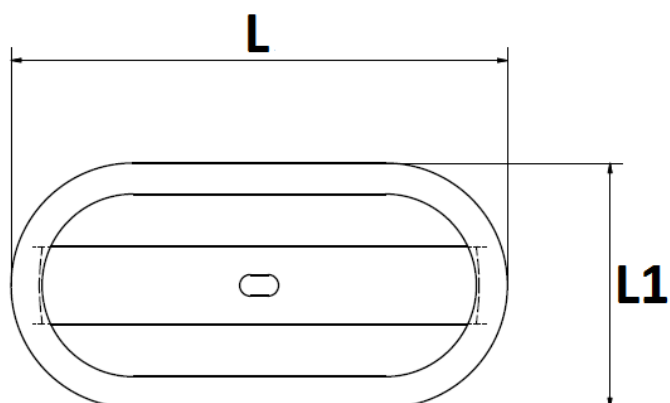
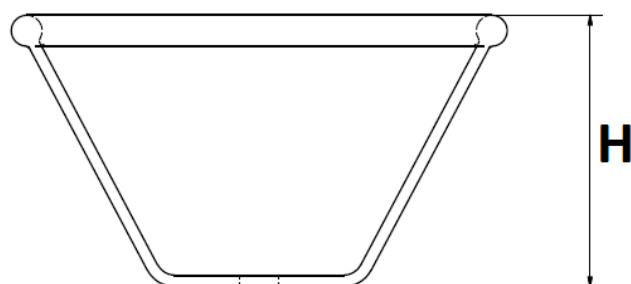
SW ends size (on request) :



DN (mm)	8	10	15	20	25	32	40	50
NPS (")	1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"
Ø P	10	10	15	20	25	30	38	48
L	67	67	75	90	105	120	135	155
L1	15	15	19	22	23	27	30	32
E	148	148	148	180	180	240	240	280
H	72	72	75	85	95	100	105	115
H1	41	41	45	57	61	74	80.5	91
P1 (on flat)	30	30	37.5	44.5	52	61.5	71.5	82
P2 (on flat)	29	29	36	45	47.5	57.5	71.5	81.5
Ø A	34.5	34.5	42	51	54.5	64.5	79.5	89.5
Ø B	34.5	34.5	42	51	59	70	80	90
Ø C1	42	42	50	60	68	80	93	104
C	5	5	5.5	7.5	7.5	9	9	9
Ø Y	8	8	10	12	12	14	14	14
Ø SW	14.3	17.8	21.8	27.3	34	42.6	48.7	61.3
L2	9.5	9.5	9.5	11.5	13	14	16	17
Weight (in Kg)	0.6	0.6	0.8	1.5	2	3.3	4.5	6

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HANDWHEEL SIZE (in mm) :



DN (mm)	8	10	15	20	25	32	40	50
NPS (")	1/4"	3/8"	1/2"	3/4"	1"	1"1/4	1"1/2	2"
H	77	70	70	69	64	77	80	80
L	130	128	133	133	130	210	205	205
L1	68	63	68	77	82	87	105	105
Ref.	9830571	9830571	9830572	9830573	9830573	9830574	9830574	9830574
Weight (Kg)	0.300	0.300	0.380	0.420	0.420	0.460	0.460	0.460

2 PIECES FORGED CARBON STEEL BALL VALVE CLASS 1500**STANDARDS :**

- Manufacturer certified ISO 9001 : 2015
- DIRECTIVE 2014/68/EU : For liquids and gas of Group 1
 - DN8-25 (NPS 1/4"-1") : Article 4, §3 (SEP), no CE marking
 - DN32-50 (NPS 1"1/4-2") : Risk Category II, CE0948 marking
- Certificate 3.1 on request
- Designing according to ISO 17292, BS 5351 and API 608
- Pressure tests according to API 598, table 6
- Designing according to ANSI B16.34
- Fire safe design according to BS 6755-2
- Threaded female BSP cylindrical ends according to ISO 228/1
- Threaded female NPT ends according to ANSI B1.20.1
- Materials according to NACE MR 01-75
- ATEX Group II Category 2 G/2D Zone 1 & 21 Zone 2 & 22 (optional marking)

ADVICE : Our opinion and our advice are not guaranteed and SFERACO shall not be liable for the consequences of damages.
The customer must check the right choice of the products with the real service conditions.