

GENERAL FEATURES:

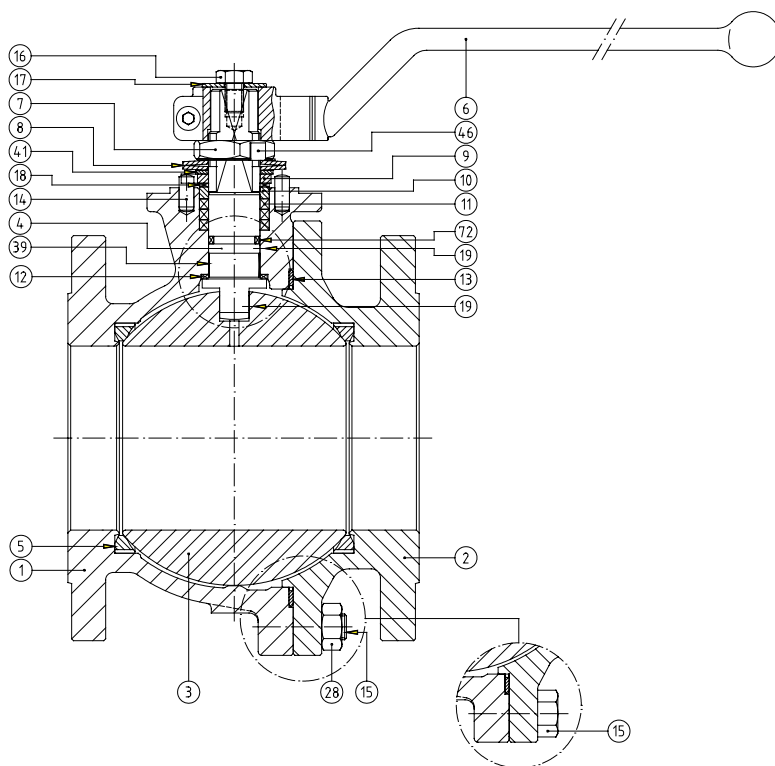
- Split body - floating ball - full bore - blow out proof stem
- Anti-static device according to BS 5351, ISO 7121 and NF E29-470
- Cavity balancing hole (standard= 5 mm diameter) in the top of the ball avoids overpressure in the cavity
- All valves meet the TA Luft requirements
- DIN 3357 and Fire Safe



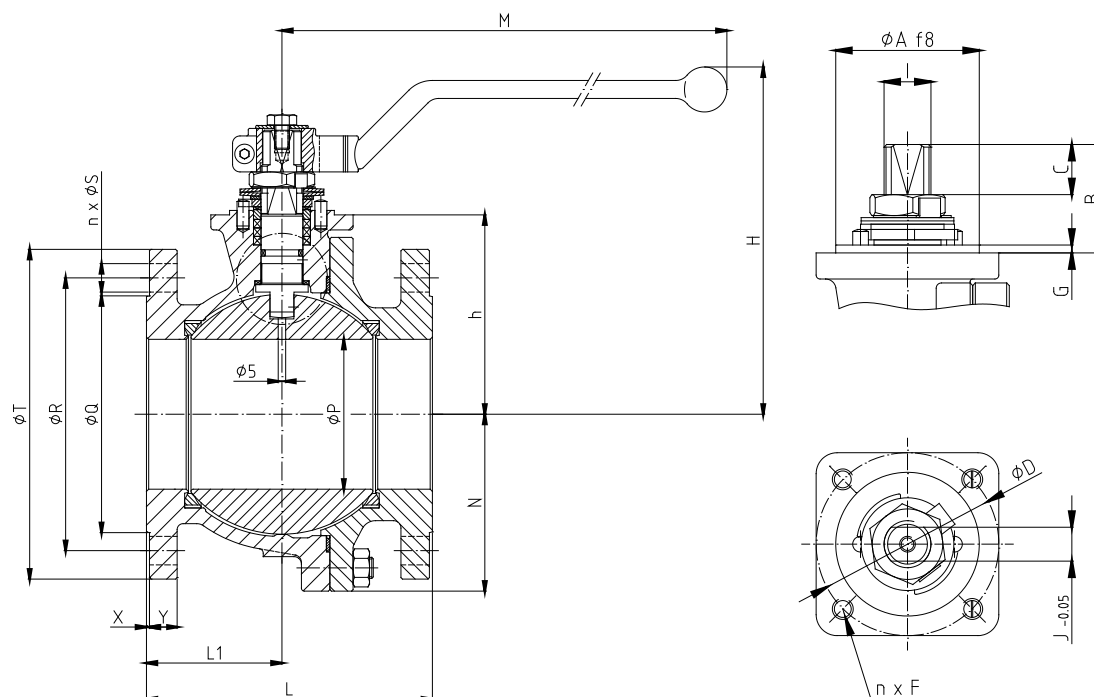
Fire safe tested



DESIGN STANDARDS	
Valves design	DIN 3357, EN 1983
Body design	DIN 3840
Shell thickness	BS 5351
Flanges	DIN 2501, EN 1092-1
Face to face dimensions	DIN 3202 F18, EN 558-1 Series 27
Actuator mounting flange	ISO 5211, DIN 3337
Shell finishing quality	MSS SP 55
Marking	BS 5351, EN 19, CE-PED
TESTS AND CERTIFICATES	
Quality Assurance	ISO 9001, CE-PED
Fire Safe certification	BS 6755 Part 2, ISO 10497: 2004
Pressure testing	DIN 3230, BS 6755 Part 1, EN 12266, NF E 29-203
Other	ISO 14001, ATEX



Item	Description	Materials	
		516AIS	516IIS
1	Body	1.0619	1.4408
2	Body connector	1.0619	1.4408
3	Ball	A 351 Gr. CF8M (DN 15 : 25 A 479 Tp.316)	
4	Stem	F51	
5	Seat ring	Stansit (50% PTFE, 50% AISI 316)	
6	Wrench	A 216 Gr. WCB	
7	Gland nut	Zinc plated carbon steel	AISI 303
8	Disk spring	Carbon Steel	Stainless steel A666
9	Stop plate	Carbon Steel	AISI 304
10	Gland	AISI 303	AISI 316
11	Gland packing	Graphite	
12	Stem thrust seal	25% G.F. PTFE	
13	Body connector seal	AISI 316L + PTFE + Graphite	
14	Stop pin	Carbon Steel	Stainless steel
15	Bolt (DN 32 to DN 100 stud)	DIN 933 Gr.8.8	DIN 933 A4-70
16	Bolt	DIN 933 A4-70	
17	Washer	Zinc plated carbon steel	AISI 304
18	Thrust washer	25% G.F. PTFE	
19	Antistatic device	Stainless Steel	
28	Nut (DN 32 to DN 100)	DIN 934 Gr.8	DIN 934 A4-70
39	Stem bushing (DN 25 to DN 200)	25% G.F. PTFE	
41	Spacer (DN 40 to 200)	Carbon Steel	AISI 304
46	Washer	AISI 304	
72	"O" Ring	FKM	



DIMENSIONS: (in mm)

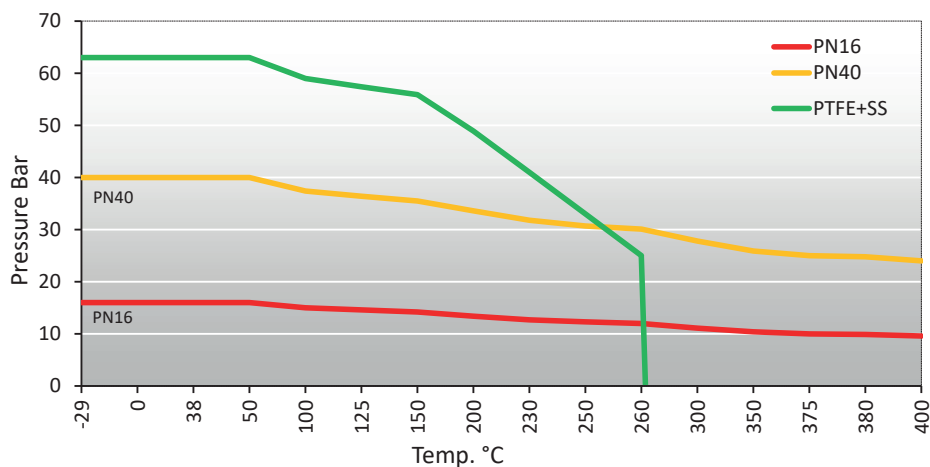
DN	ϕP	L	L1	ϕQ	ϕR	$n \times \phi S$	ϕT	X	Y	h	N	H	M	Kg
15	15	115	53	45	65	4x14	95	2	14	46	-	110	164	3
20	20	120	52	58	75	4x14	105	2	16	53	-	117	164	4
25	25	125	49	68	85	4x14	115	2	16	58	-	129	164	5
32	32	130	54	80	100	4x18	140	2	16	67	-	131	210	7
40	40	140	55	88	110	4x18	150	3	15	76	-	148	213	9
50	50	150	61	102	125	4x18	165	3	17	84	-	155	213	12
65	65	170	76	122	145	4x18	185	3	15	97	-	169	348	16
80	80	180	82	138	160	8x18	200	3	17	111	-	207	445	22
100	100	190	90	158	180	8x18	220	3	17	133	118	231	495	32
125	125	325	120	188	210	8x18	250	3	19	156	138	262	698	53
150	151	350	135	212	240	8x22	285	3	19	183	160	298	698	76
200	203	400	200	268	295	12x22	340	3	21	233	208	352	868	111

ACTUATOR CONNECTION: (in mm)

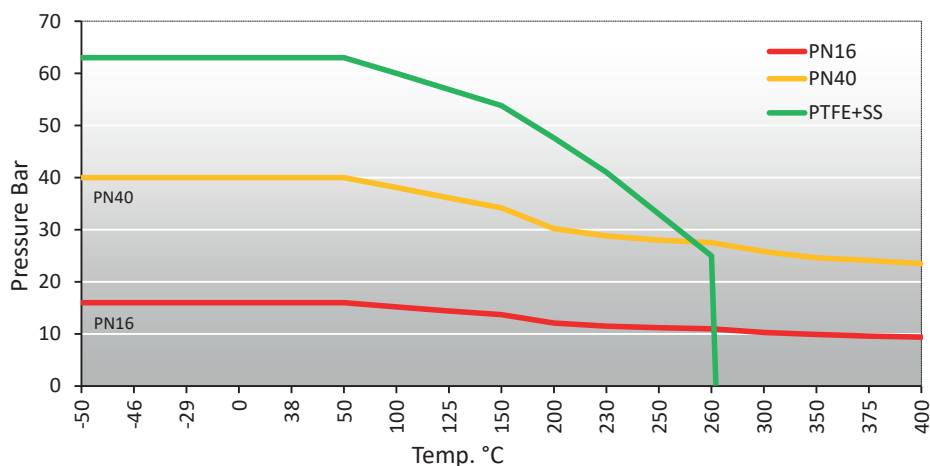
DN	ISO	ϕA	B	C	ϕD	$n \times F$	G	I	J
15	F05	35	11,2	5,7	50	4x M6	1,5	M12x1.5	9
20	F05	35	13,2	9,2	50	4x M6	1,5	M12x1.5	9
25	F05	35	22,7	10,2	50	4x M6	1,5	M12x1.5	9
32	F05	35	32,0	13,7	50	4x M6	1,5	M16x1.5	12
40	F07	55	41,5	19,2	70	4x M8	3,0	M18x1.5	13
50	F07	55	41,5	19,2	70	4x M8	3,0	M18x1.5	13
65	F07	55	44,0	19,7	70	4x M8	3,0	M22x1.5	16
80	F10	70	44,5	19,7	102	4x M10	3,0	M25x1.5	18
100	F10	70	56,5	29,2	102	4x M10	3,0	M28x1.5	20
125	F12	85	56,0	27,6	125	4x M12	3,0	M35x2	25
150	F12	85	68,0	38,5	125	4x M12	3,0	M40x2	29
200	F14	100	72,0	39,0	140	4x M16	4,0	M45x2	32

PRESSURE-TEMPERATURE CHART:

1.0619



1.4408



TORQUES: (in Nm)

DN	Differential pressure	
	16 bar	40 bar
15	13	
20	17	
25	20	
32	28	
40	42	
50	67	
65	95	-
80	153	-
100	185	-
125	340	-
150	427	-
200	979	-

Kv VALUE: (in m³/h)

DN	Kv value
15	20
20	40
25	75
32	130
40	170
50	270
65	550
80	1.000
100	1.650
125	3.000
150	4.200
200	9.000