

# 715 XS VALVE WITH SF SWITCH BOX

## FEATURES

The 2-way 1158+SF stainless steel ball valve is intended for the shut-off of pipes with non-loaded industrial fluids, providing position display and feedback information control. It is a full-bore valve with an antistatic device. It is EC- and ATEX-approved. The SF switch box is equipped, as standard, with 2 dry contacts. Due to its IP67 leak-tightness, it can be installed both indoors and outdoors. Different contacts and detectors are available as options. Lockable handle.

## AVAILABLE MODELS

1.4408 SS.

1/2" to 2" diameters.

G (BSP) and NPT threaded connections.

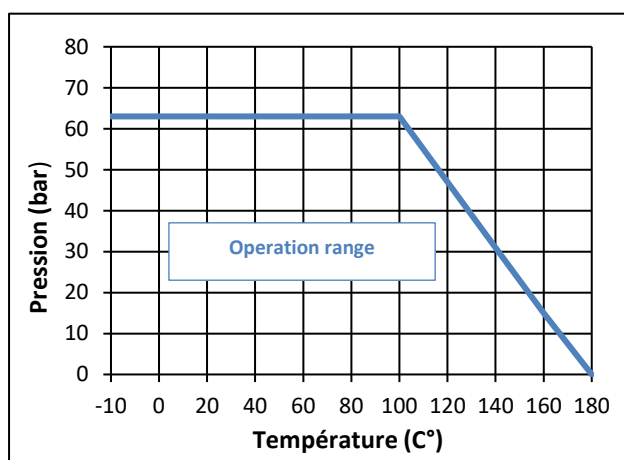
2 x M20x1.5 electrical connection.



en option

## LIMITS OF USE

|                        |                 |
|------------------------|-----------------|
| Fluid pressure: WP     | 63 bar (20°C)   |
| Fluid temperature: WT° | - 40°C / +180°C |
| Ambient temperature    | - 20°C / + 80°C |
| Index of protection    | IP 67           |



## DIRECTIVES AND MANUFACTURING STANDARDS

| OBJECT                                  | Standard                         | ON        | OBJECT               | Standard   |
|-----------------------------------------|----------------------------------|-----------|----------------------|------------|
| Pressure Equipment Directive 2014/68/EC | 1/2" to 1" : not subject         |           | Final test           | EN 12266   |
|                                         | 1" 1/4 to 3" : category III      | TÜV 0035  | Material certificate | EN 10204   |
| ATEX Directive                          | II 2G/D Tx zones 1, 2, 21 and 22 | SIRA 0518 | Size                 | EN 12516-1 |
|                                         | EN 13463-1 and 5                 |           | Steel grades         | EN 1503-1  |

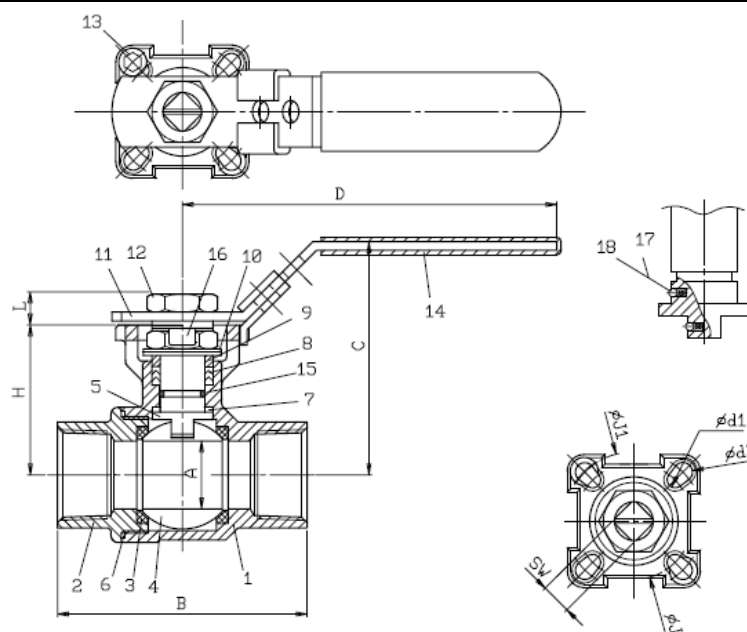
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|  |                                                                                                                                                                                                                                              | Ref.  | TDS715XS+SF |
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## CONSTRUCTION

| No. | Name               | Material       | No. | Name              | Material |
|-----|--------------------|----------------|-----|-------------------|----------|
| 1   | Body               | 1.4408 SS      | 11  | Lever             | 304 SS   |
| 2   | Lateral end        | 1.4408 SS      | 12  | Nut               | 304 SS   |
| 4   | Seats              | PTFE + +15% GF | 13  | Stop              | 304 SS   |
| 5   | Stem               | 316 SS         | 14  | Liner             | PVC      |
| 6   | Body gasket        | PTFE           | 15  | O-ring            | FKM      |
| 7   | Washer             | PTFE           | 16  | Slide             | 304 SS   |
| 8   | Cable gland gasket | PTFE           | 17  | Antistatic device | 316 SS   |
| 9   | Washer             | 304 SS         | 18  | Spring            | 316 SS   |
| 10  | Belleville spring  | 301 SS         |     |                   |          |



## DIMENSIONS (mm)

| DN     | A    | B   | C     | D   | H    | L    | J  | J1  | d1 | d2 | SW |
|--------|------|-----|-------|-----|------|------|----|-----|----|----|----|
| 1/2"   | 15   | 55  | 70.9  | 110 | 42.3 | 8    | 42 | 50  | 6  | 7  | 9  |
| 3/4"   | 20   | 76  | 73.4  | 110 | 44.9 | 8    | 42 | 50  | 6  | 7  | 9  |
| 1"     | 24.5 | 83  | 84.1  | 135 | 54   | 10   | 42 | 50  | 6  | 7  | 11 |
| 1" 1/4 | 32   | 91  | 89.3  | 165 | 59.2 | 10   | 50 | 70  | 7  | 9  | 11 |
| 1" 1/2 | 38   | 103 | 109.5 | 165 | 71.3 | 10   | 50 | 70  | 7  | 9  | 11 |
| 2"     | 50   | 120 | 118.9 | 165 | 82.9 | 14.8 | 50 | 70  | 7  | 9  | 14 |
| 2"1/2  | 65   | 155 | 155   | 300 | 107  | 17.1 | 70 | 102 | 9  | 11 | 17 |
| 3"     | 80   | 182 | 165   | 335 | 117  | 17.1 | 70 | 102 | 9  | 11 | 17 |

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# 715 XS VALVE WITH SF SWITCH BOX

## ASSEMBLY AND MAINTAINANCE INSTRUCTIONS

### 1 - Installation

#### 1.1 - Checks

- Check that the material of the valve body is chemically compatible with the fluid.
- Check that the pressure and service conditions are compatible with the (P, T) diagram of the valve. See § "Service limits"
- Check that the fluid is clean and free of particles. The latter could scratch the ball and damage the seats, hence causing the valve to leak. If need be, install an upstream filter.
- Check that the upstream and downstream pipes are correctly aligned and that the supports are suitable for the weight of the valve. Do not rely on the valve to compensate for pipe misalignment. For heat transfer fluids, provide for expansion compensation. All these piping defects may lead to leaks, blockages and even mechanical failure.
- Check that there is no risk of thermal expansion of the fluid, which could damage the seats. In the open position, a hole at the top of the ball balances the pressures between the body cavity and the flow of the fluid. As an option, we recommend a relief hole upstream of the valve for balancing the pressures for fluids such as ammonia, LPG, chlorine, etc.
- On a cold service, check that there is no risk of ice forming and blocking the tap spindle. If necessary, provide a spindle extension with suitable insulation or permanent spindle heating. Contact us for a special model.
- Check that the valve is not used for flow or pressure control since it is not intended for this use and there is a risk of premature wear of the seats, in particular in the event of high pressure and/or temperature. For this special application, preferably use our "V-port" 746XS version with a V-shaped hole in the ball. Please contact us.
- Check that the valve is not used on a gas which might condense at certain times during the process. In such a case, the pressure within the body cavity could become negative, which could lead to a significant deformation of the seats. Please contact us.
- Static electricity: the valve will be supplied with a ball-stem-body internal electrical continuity tester. If the service conditions require the electrical continuity of the installation, check its earthing.
- If the valve is installed in an explosive zone, you must follow the additional "IMEVMATEX" instructions.

#### 1.2 - Storage before installation

- Follow our general "IMESTOCK" instructions for storage.

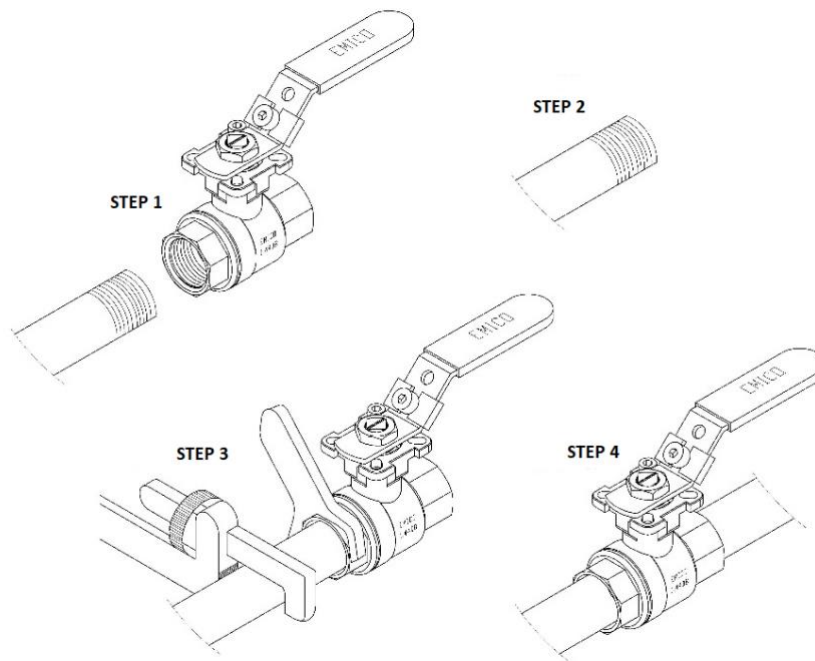
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# 715 XS VALVE WITH SF SWITCH BOX

## 1.3 - Installation

- Before any installation, isolate the piping upstream and downstream, depressurize the piping and bring the installation to ambient temperature. Carefully clean the piping of any particle (foreign body, dust, rust, etc.) or shavings by water rinsing or air blowing.
- For valves with a size above DN50, plan to use a hoist.
- Remove the protective tips from the valve ends.
- Check the cleanliness of the internal surfaces of the valve and if need be, clean them.
- Direction of mounting: the valves do not have a preferred direction of mounting, unless a relief hole was drilled into the ball.
- Check the perfect alignment and the proper support of the pipe installation upstream and downstream of the valve. Alignment defects cause mechanical deformations which can block the valve or lead to leaks at the body gaskets.
- Check that the standards for the valve internal thread and pipe thread are the same.
- Cover the pipe threads using a sealing material (tow, PTFE tape, sealing glue, etc.) which is suitable for the fluid.
- Screw the tube into the valve end clockwise, as shown in the diagram below.
- Check the sealing of the connection using a suitable test (hydrostatic test or leak detection spray).
- Hydraulic test of the installation:
  - Valves were tested at the factory at 1.5 x WP.
  - If a hydrostatic test is carried out on the installation, do not exceed the authorised pressure.



## 2 - Service

- If a hot fluid flows across the valve, do not touch the valve surface.
- Always operate the valve slowly and smoothly.
- Opening clockwise, closing anti-clockwise.

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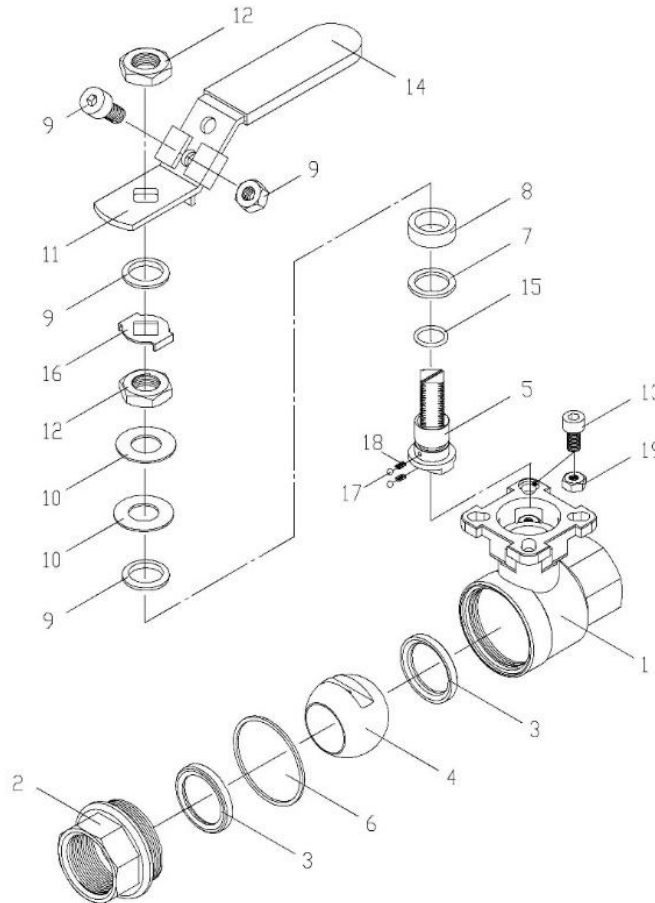
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# 715 XS VALVE WITH SF SWITCH BOX

## 3 - Servicing

### 3.1 - Frequency of servicing

- The servicing frequency depends upon the use of the valve, of the type of fluid, of its velocity, of its frequency of operation, of the cycles of rise and fall in pressure and temperature.
- Before any intervention, isolate the upstream and downstream pipe installation using the valves provided for this purpose. Depressurize the pipe installation and bring it to ambient temperature.
- If the lever has to be removed, do that before disassembling the body.
- To remove the central body, unscrew the lateral end (item 2).
- To remove the ball from the body, turn the stem by a quarter turn.



### 3.2 – Inspecting the state of the valve and possible repair

- Check the state of the ball (Item 4): it has to be clean and unscratched. If the cleaning or polishing is not possible, replace it (see the § on spare parts).
- Check the state of the seats (3.1 and 3.2): they must not be deformed, nor scratched, nor worn, or dirty. Otherwise, replace them with parts from the gasket kit.
- Check the state of the packing gland (7.8 and 9): no leak should be found at the stem and the rings should not be excessively worn. If need be, replace the gaskets.
- Check the state of the body gasket (6.1 and 6.2). Replace it, if need be.
- Reassemble the different parts of the valve, following the tightening torques shown in the table below.
- Check that the stem manoeuvring is smooth. Perform about ten manoeuvres.

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**TABLE OF THE TIGHTENING TORQUES OF THE TIE-BOLTS AND OF THE LEVER NUT**

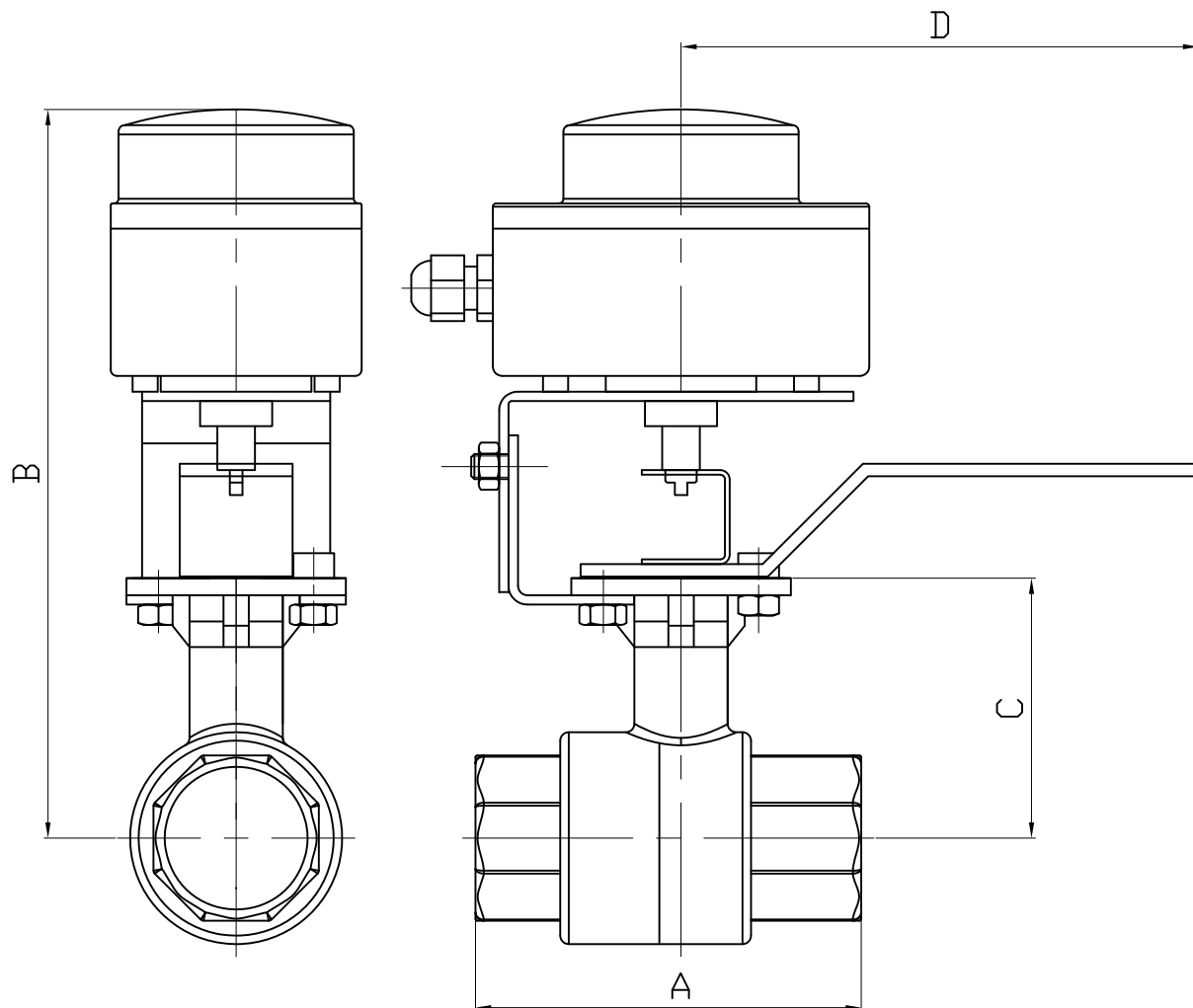
| DN         | Lever nut (Nm) |
|------------|----------------|
| 1/4" – 6   | 4              |
| 3/8" – 10  | 4              |
| 1/2" - 15  | 4              |
| 3/4" - 20  | 4              |
| 1" - 25    | 4.5            |
| 1"1/4 - 32 | 4.5            |
| 1"1/2 - 40 | 5.5            |
| 2" - 50    | 5.5            |
| 2"1/2 - 65 | 7              |
| 3" - 80    | 7              |
| 4 " - 100  | 7              |

## SPARE PARTS

| DN             | Gasket kit         | Ball               | Lever  |
|----------------|--------------------|--------------------|--------|
| Reference mark | 6-7-8-15           | 4                  | 11     |
| 1/2" - 15      | Please contact us. | 980032             | 982802 |
| 3/4" - 20      | Please contact us. | 980033             | 982802 |
| 1" - 25        | Please contact us. | 980034             | 982804 |
| 1"1/4 - 32     | Please contact us. | 980035             | 982804 |
| 1"1/2 - 40     | Please contact us. | 980036             | 982806 |
| 2" - 50        | Please contact us. | 980037             | 982806 |
| 2"1/2 - 65     | Please contact us. | Please contact us. | 982808 |
| 3" - 80        | Please contact us. | Please contact us. | 982808 |
| 4 " - 100      | Please contact us. | Please contact us. | 982808 |

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| DN | 1/2"  | 3/4"  | 1"    | 1 1/4" | 1 1/2" | 2"    |
|----|-------|-------|-------|--------|--------|-------|
| A  | 57    | 71    | 83    | 91     | 104    | 123   |
| B  | 212.8 | 214.3 | 223.5 | 228.7  | 240.8  | 252.4 |
| C  | 42.3  | 44.8  | 54    | 59.2   | 71.3   | 82.9  |
| D  | 110   | 110   | 135   | 165    | 165    | 165   |
| KG | 1.62  | 1.74  | 2.1   | 2.61   | 2.94   | 4.74  |

Informations données à titre indicatif et sous réserve de modifications éventuelles  
data subject to alteration

| Ech: /                                                                                  | Date :13/10/2014 | Dessiné par : E.D | Tolérances générales : +/- 0.2 | Modifications     | Date | REV. |
|-----------------------------------------------------------------------------------------|------------------|-------------------|--------------------------------|-------------------|------|------|
| <b>ROBINET A TOURNANT SPHERIQUE 715XS +<br/>BFC/BALL VALVE 715XS + LIMIT SWITCH BOX</b> |                  |                   |                                | Matériau :        |      |      |
|                                                                                         |                  |                   |                                | Poids (Kg) :      |      |      |
|                                                                                         |                  |                   |                                | Traitement : SANS |      |      |
|      |                  |                   |                                | Plan n° Ens 1195  |      |      |

45, Rue du Ruisseau  
38297 SAINT QUENTIN FALLAVIER

# SF-TYPE SOLDO SWITCH BOXES

## FEATURES

The SF-type switch box is intended for equipping quarter-turn pneumatic actuators and manual valves. It makes it possible to have an easy, direct view of the valve position and of the feedback information to control. Of robust construction, it can be installed outdoors. The position indicator provides a very good visual reading of the valve position. The SF switch box can be equipped with many switches and detectors (see below). The notched cams can be manually adjusted with great accuracy, and are insensitive to vibrations.

## AVAILABLE MODELS

**SF:** IP67 model



## LIMITS OF USE

|                     |                   |
|---------------------|-------------------|
| Ambiant temperature | -20°C / +80°C     |
| IP Code             | IP 67             |
| SF                  | Outside ATEX zone |

## MECHANICAL CONNECTION

|                                                          |                                                                                                                                                                |
|----------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Axis dimension                                           | According to VDI/VDE 3845                                                                                                                                      |
| Attachment                                               | ISO 5211 F05                                                                                                                                                   |
| Stainless steel arches for attachment on to the actuator | <u>NAMUR 0</u> : 50x25x20 mm<br><u>NAMUR 1</u> : 80x30x20 mm<br><u>NAMUR 2</u> : 80x30x30 mm<br><u>NAMUR 3</u> : 130x30x30 mm<br><u>NAMUR 4</u> : 130x30x50 mm |

## ELECTRICAL CONNECTION

|                       |             |
|-----------------------|-------------|
| Standard cable inputs | 2 x M20x1.5 |
|-----------------------|-------------|

## CONSTRUCTION

|                |                 |
|----------------|-----------------|
| Casing and lid | Aluminium       |
| Coating        | Polyester paint |
| Stem           | Stainless steel |
| Dome           | Polycarbonate   |



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# SF-TYPE SOLD0 SWITCH BOXES

## SWITCH DETAILS SF model

| Ref. | Switch                                                               | Features                                                                                                       |
|------|----------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| 01   | SPDT el.mech. switch silver plated contacts                          | Max 5A-250Vac / min 50mA-250Vac<br>Max 5A-125Vac / min 50mA-125Vac<br>Max 3A-24Vdc / min 50mA-24Vdc            |
| 03   | SPDT el.mech. switch gold plated contacts (for Exia cert)            | Max 1,8A/3A-250Vac / min 5mA-250Vac<br>Max 2A/3A-125ac / min 5mA-125Vac<br>Max 1,2A/1,5A-24Vdc / min 1mA-24Vdc |
| 1F   | DPDT el.mech. switch silver plated contacts                          |                                                                                                                |
| C4   | SPDT magnetic hermetically sealed reed switch.                       | Max 0,1A-120Vac / 1A-24Vdc                                                                                     |
| C8   | DPDT magnetic hermetically sealed reed switch.                       | Max 0,1A-120Vac / 1A-24Vdc                                                                                     |
| N1   | SPDT magnetic hermetically sealed silver plated snap acting contacts | Max 5A-250Vac / 5A-28Vdc                                                                                       |
| N3   | SPDT magnetic hermetically sealed gold plated snap acting contacts   | Max 1A-250Vac / 1A-30Vdc                                                                                       |
| N4   | DPDT magnetic hermetically sealed silver plated snap acting contacts | Max 5A-250Vac / 5A-28Vdc                                                                                       |
| 60   | Inductive proximity NAMUR sensor SJ3,5-N                             | 2 wire NC logic (for Exia cert)                                                                                |
| 62   | Inductive proximity NAMUR sensor SJ3,5-SN                            | 2 wire NC logic (for Exia cert, safety funct. low temp)                                                        |
| 63   | Inductive proximity NAMUR sensor - SJ3,5-S1N                         | 2 wire NO logic (for Exia cert, safety funct)                                                                  |
| 70   | Inductive proximity NAMUR - NJ2-V3-N                                 | 2 wire (for Exia cert)                                                                                         |
| 73   | Inductive proximity sensor (+70°C max.) - NBB2-V3-E2                 | P+F - 3 wire PNP NO amplified 10-30 Vdc, 100 mA                                                                |
| 75   | Inductive proximity sensor - IS 5026                                 | IFM - 2 wire NO/NC amplified 5-36 Vdc, 200 mA                                                                  |
| 83   | Inductive proximity sensor - NBB3-V3-Z4                              | P+F - 2 wire NO amplified 5-60 Vdc, 100 mA                                                                     |
| TO   | 4-20 mA position transmitter                                         | 12-30 Vdc                                                                                                      |
| HO   | 4-20 mA HART position transmitter                                    | Atex Ex ia IIC T6 / T4 – certified 8-30Vdc                                                                     |

## OPTIONS

There are many options for which you are invited to contact our sales service:

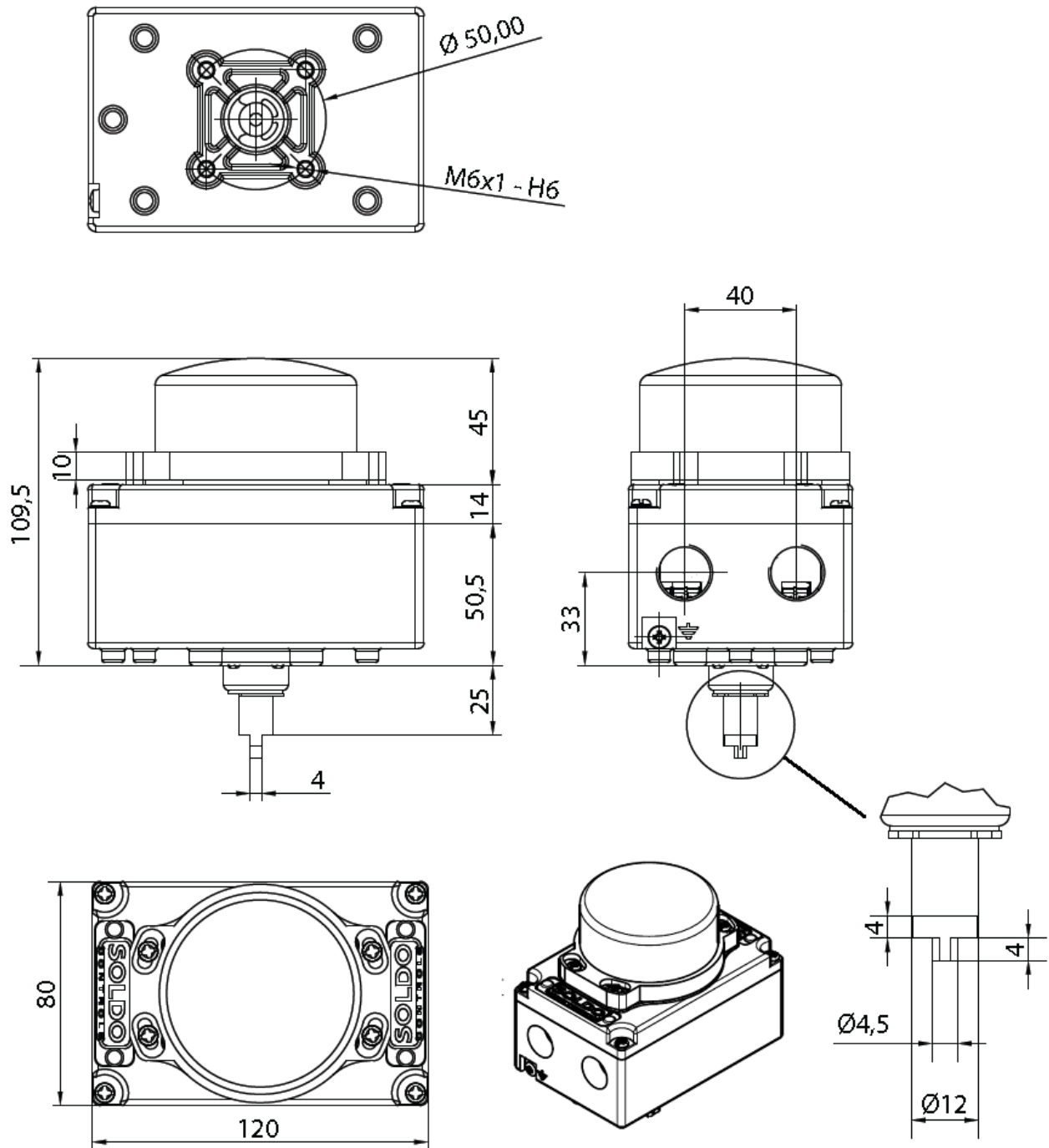
|   |                                                               |
|---|---------------------------------------------------------------|
|   | SS : stainless steel box                                      |
|   | 3-Channel L or T indicators                                   |
| L | <b>LT</b> : version -40°C (according to the type of switch)   |
| P | <b>LT 1</b> : version -55°C (according to the type of switch) |
| 1 | Cable inputs 1/2" NPT                                         |
|   | Pilot-solenoid valve wiring                                   |
| G | EAC Certificate                                               |
| U | UL Certificate                                                |

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# SF-TYPE SOLDO SWITCH BOXES

## DIMENSIONS (mm)



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|                                                                                     |                                                                                                                                                                                                                                  |  |       |            |
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